



EQUIPMENT LIST

SHEARING - SAWING

- 1 Wysong Shear 1/4" x 10ft Capacity
- 1 Edwards 1250 Shear 10ga x 4ft Capacity
- 1 Di-Acro Hand Shear
- 2 Kaltenbach CNC High speed cut-off
- 1 Rockwell International Table Saw
- 1 Marvel V10 Auto-feeding saw

TURRET PRESSES / LASER

- 1 AMADA LC3015F1 4000w Laser**
- 2 CNC AMADA EM2510NT (22 Ton-58 Station)**
- 1 CNC 1225 Global Strippit
- 1 CNC Strippit Lasercenter 1250S w/ 1800 watt CO2 Laser
- 1 CNC Strippit Fabriccenter 1250SPX w/ Auto Index*
- 2 CNC Strippit Fabriccenter 1000/3 w/ Auto Index*

SINGLE STATION PUNCHING

- 1 Strippit Grinder Tool Sharpener
- 1 Strippit Super 30/40
- 1 Strippit Super AG
- 1 DI-Arco Notcher
- 2 Roper Whitney Kick Press

FORMING

- 1 Salvagnini P2Xe Automated Panel Bender**
- 1 AMADA HDS1303NT 10' 143 TON**
- 2 AMADA HDS8025NT 8' 88 TON**
- 1 LVD 12ft 240 ton Press Brake w/ 6 axis CNC gauging
- 1 RAS FOLDING MACHINE
- 3 LVD 10ft 150 ton Press Brakes w/6 axis CNC gauging
- 1 DiAcro 12ft 150 ton Press Brakes w/CNC gauging
- 1 Dries & Krump 10ft 100 ton Press Brake w/Platens
- 1 LVD 6ft 55 ton Press Brake w/6 axis CNC gauging
- 1 DiAcro 10ft 75 ton Press Brake w/CNC gauging
- 1 DiAcro 10ft 55 ton Press Brake w/CNC gauging
- 2 DiAcro 6ft 35 ton Press Brake
- 4 DiAcro 4ft 17 ton Press Brakes

WELDING

- 1 Miller MRK-5 Robot Wire Feed
- 1 Miller MRK-5 Robot Wire Feed
- 7 Millermatic MIG 200 Wire Feed Welder
- 2 Synchronwave heli-arc 250 Welder
- 2 Synchronwave heli-arc 300 Welder
- 1 Miller MC-300 VS Welder
- 1 Miller Maxtron 450 Plum Welder

SPOTWELDING

- 2 Sciaky Spot Welder - 150 KVA
- 1 Acme PT1S-36-100 Spot Welder
- 1 Hoffman Chicago AR-24-50 Spot Welder
- 1 Hoffman Chicago Arco APO-30 TFO Spot Welder
- 1 Hoffman Chicago Banner Spot Welder
- 1 LORS Swing Arm Spot Welder

MECHANICAL ASSEMBLY

- 2 Haeger Press 8 Ton Hardware Insertion
- 1 Haeger Press 6 Ton Hardware Insertion
- 1 Haeger Press 2.5 Ton Hardware Insertion
- 12 Pneumatic / Special Feed Pop Riveters

POLISHING / DEBURRING

- 1 Ramco Series 60 Wet Timesaver**
- 1 Hammond Variable Speed Polishing/Buffering Lathe
- 1 Table Grinder Buffer
- 1 Hammond Polishing/Buffering Lathe
- 1 Max Stroke Sander
- 2 Ultra Matic Tumbler
- 6 Hand Grinders

STAMPING

- 1 Minster 75 Ton Straight Side Punch Press
- 2 Walsh 38 Ton OBI Punch Press
- 1 Walsh 18 Ton OBI Punch Press
- 1 Rouselle 60 Ton OBI Punch Press

MACHINING

- 1 CNC Turning Center w/8" Chuck, 16" Dia x 26" Length Max Capacity and 24 Station Turret including Live tooling**
- 1 SMG MV-50MC machining center w/ pallet changer
- 1 SMG MV-40MC machining center w/ pallet changer
- 7 Enshu DTL machining centers w/ pallet changer
- 1 Mazak 20/40B machining center w/ pallet changer
- 1 Mazak 15/40B machining center
- 1 Bridgeport BTC2 Machining Center
- 2 Bridgeports Series CNC milling machines
- 1 Hardinge Lathe
- 1 South Bend Lathe
- 2 Boyer-Schultz surface grinders

DRILLING

- 1 Powermatic Drill Press
- 1 Clausing 3 Drill Press
- 2 Orbit Drill Press
- 1 Clausing Drill Press
- 1 Reynolds Drill Press
- 1 Buffalo Drill Press
- 3 Commander multiple spindle drilling/tapping

POWDER COATING

- 1 Conveyorized 3 Stage wash - Dry-off OVEN (1) Automated Spray Booth and (1) manual booth With automated controls and reclaim

INSPECTION

- 1 FABRIVISION - HD4848 Laser Inspection**
- 2 CMM - max size (x-84") x (y-48") x (z-48")

OTHER SERVICES

- Electro-Mechanical Assembly
- Wire & Cable Assembly
- Auto-Riveting